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D4463-3

Job Sheet 184250



Part No: D4463-3

Job Qty: 2 ea

Part Name: Tank Aft End



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 3,4 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B 14.06.13 AS PER
DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	2 pcs		10/19/18	0.00	0.26	Waterjet 1		SL 18/10/18
110	QC	2 pcs		10/19/18	0.00	0.00	QC2 Waterjet-3		SL 18/10/18
120	QC	2 pcs		10/19/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs		10/19/18	0.05	0.53	Brake NC 2		83 9-89 DAS
140	QC	2 pcs		10/19/18	0.00	0.00	QC5		NOV 15 2018 68
150	HandFinish	2 pcs		10/19/18	0.00	0.17	HandFinish1		DAS 11/1/18 89
160	QC	2 pcs		10/19/18	0.00	0.00	QC7-3		68 NOV 16 2018
170	Packaging	2 pcs		10/19/18	0.00	0.00	Packaging3-2		9-89 Cpl
180	QC21-SA	2 Ea		10/19/18	0.00	0.00	QC21		DAS 21 9-89 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	7.1600 sf (3.58 ea)	100-Waterjet	P105486

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	7	206	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 9:52 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation Container No: S122073 Part: D4463-3 Job No: 184250 Serial No/Batch: S122073 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's					

